# スーパーTFT受賞記念

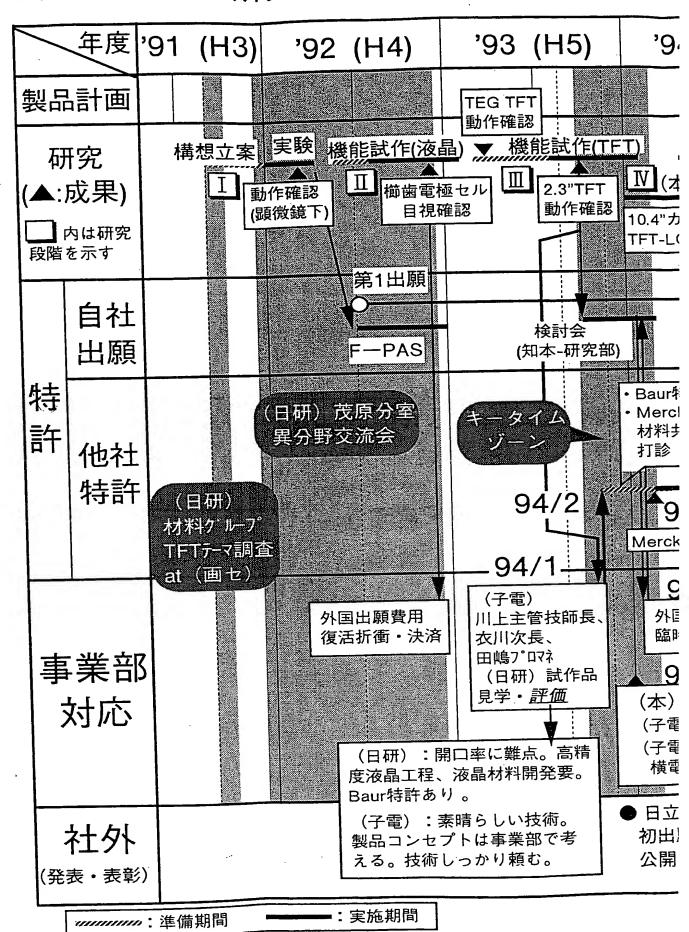
### 1997年3月13日

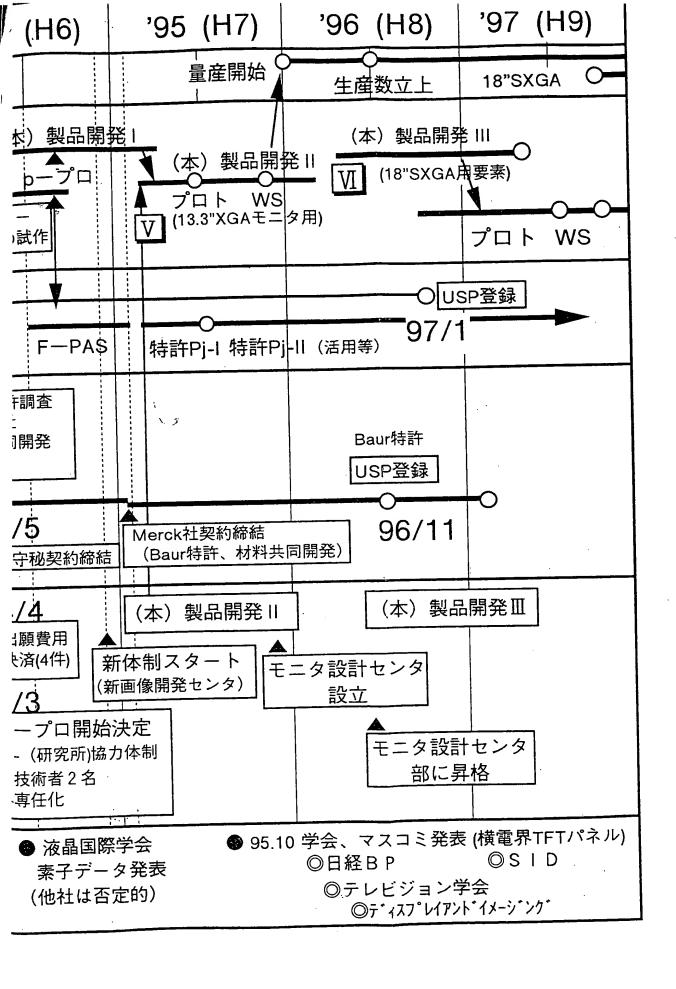
### 受賞リスト

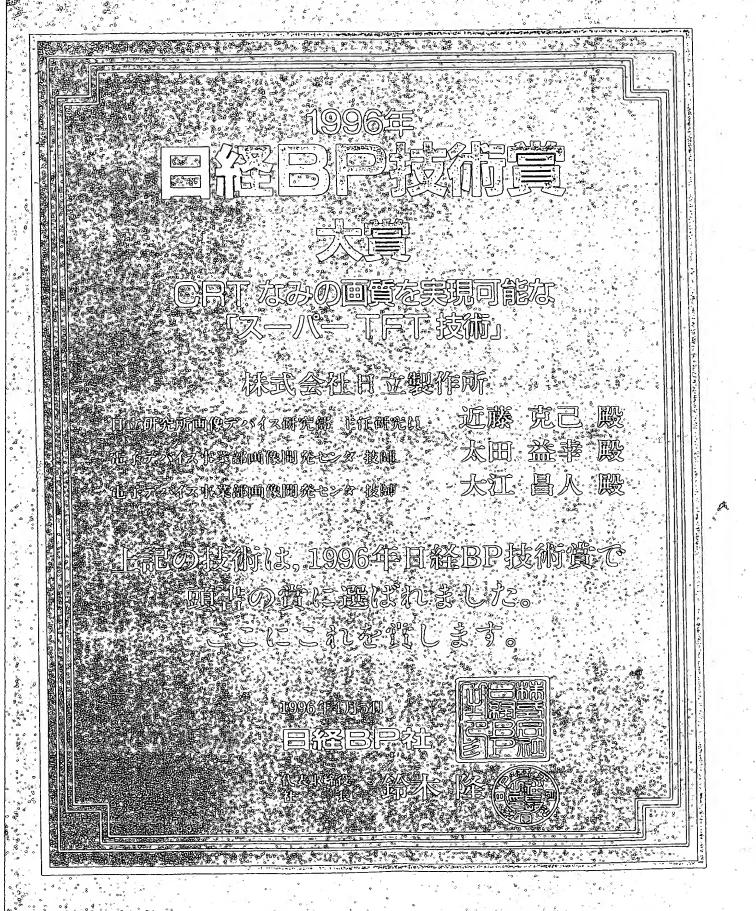
1)1996年日経BP技術賞 大賞 ('96.4)
"CRTなみの画質を実現可能な「スーパーTFT技術」"
(株)日立製作所
日立研究所画像デバイス研究部 主任研究員 近藤 克己電子デバイス事業部画像開発センタ 技師 太田 益幸電子デバイス事業部画像開発センタ 技師 大江 昌人

- 2) (社) テレビジョン学会 藤尾記念賞 ('96.5)" 超広視野角スーパーTFT液晶ディスプレイの開発" (株) 日立製作所スーパーTFT開発グループ 代表 近藤 克己
- 3) アドバンスト ディスプレイ オブ ザ イヤー'96、 ディスプレイ モジュール部門 グランプリ ('96.7) (主催:ディスプレイアンドイメージング、 共催:リード・エグジビジョン・ジャパン(株))
   " 超広視野角を実現した大画面高精細のスーパーTFT技術"(株)日立製作所 (近藤 克己、真野 宏之、太田 益幸、大江 昌人)
- 4) The Society for Information Display,
  1996 Display of the year award, Best of the year
  "Hitachi's 13.3-in. Super TFT-LCD with In-Plane Switching"
  Hitachi, Ltd.

# スーパーTFT 研究〜製品化の経過







Nikkei Business Publications, Inc.

よってこに、株尾記念当と贈っまりたします 平成八年間十五日 社団法會冒層にゴン学会 会長合木幹樣圖

あなたがたは一致協力して液晶ディスプレイ を開発し実用性を確証されました

の文点である視野角特性の技本的改善の 研究に取組み横電界液晶と「F下技術 を組合わせた新しい液晶ディスプレイ構成 本研究による起太視野角スーパーアドア

液晶でスプレイの視野角は百四十度を

起る今後の画像表示システムの発展に

大きく寄子するものと期待されます

株式会社日立製作所 

藤尾記念賞

# 表彰状

第1回アドバンスト・デスファレイオブ・ザ・イヤー '96 ディスファレイモジュール部門 グランファリ

CRT並みの画質を実現可能な「スーパーTFT技術」 株式会社日立製作所殿

貴殿は過去1年間を通してデスプレイ産業の発展に大きく貢献する最も優秀なる技術・製品を開発されました

よってここに栄誉を称えこれを表彰いたします

1996年7月3日

主催「ディスプレイ アンド イメージング」 共催 リード エグジビション ジャパン株式会社 サイエンス・コミュニケーションズ・インターナショナルレノは 会長 Martin B. Gordon

# YTH TRANSLATION Awards for Hitachi Super-TFT

#### Super-TFT Award Commemoration

March 13, 1997

#### Award List

1) 1996 Nikkei BP Technical Award. Grand prize (April 1996)

"Super-TFT Technology: Capable of realizing the CRT comparative image quality"

Hitachi Co., Ltd.

Katsumi Kondo, Chief Researcher. Hitachi Research Center, Image
Device Research Division
Masuyuki Ohta, Technical Staff, Electron Tube & Device Division
Image Development Center
Masato Oh-e, Technical Staff, Electron Tube & Device Division
Image Development Center

- Television Society, Inc., Fujio Commemorative Award (May, 1996)
  "Development of Super-TFT LCD with an ultra-wide viewing angle"
  Super-TFT Development Group. Hitachi Co., Ltd.
  Representative: Katsumi Kondo
- 3) Advanced Display of the Year '96
  Display Module Section, Grand Prix (July 1996)
  (Sponsored by: Display and Imaging and
  Co-sponsored by: Lead Exhibition Japan, Ltd.)

"Large screen size and high precision super-TFT technology with an ultra-wide viewing angle"

Hitachi Co., Ltd. (Katsumi Kondo, Hiroyuki Mano, Masuyuki Ohta, and Masato Oh-e)

# YTH TRANSLATION Awards for Hitachi Super-TFT

### 1996 Nikkei BP Technical Award Grand prize

"Super-TFT Technology"
Capable of realizing the CRT comparative image quality"

Hitachi Co., Ltd.

Mr. Katsumi Kondo, Chief Researcher, Hitachi Research Center, Image Device Research Division
Mr. Masuyuki Ohta, Technical Staff, Electron Tube & Device Division Image Development Center
Mr. Masato Oh-e, Technical Staff, Electron Tube & Device Division Image Development Center

The Technology above was selected for the said award of the 1996 Nikkei BP Technical Award.

Here the award is presented.

April 5, 1996

Nikkei Business Publications, Inc.

Representative, President Takashi Suzuki (seal)

### YTH TRANSLATION Awards for Hitachi Super-TFT

### Fujio Commemorative Award

To: Super-TFT Development Group, Hitachi Co., Ltd.

You have cooperated for the research in order to fundamentally improve the viewing angle characteristic which has been the disadvantage of the liquid crystal displays, developed a new liquid crystal display constitution combining the transverse electric field liquid crystal and the TFT technology, and proved the practicability thereof.

The viewing angle in the super-TFT liquid crystal display with the ultra-wide viewing angle of the present research exceeds 140 degrees, and we anticipate that it will make a great contribution to the future development of the image display system.

Here the Fujio Commemorative Award is presented.

May 15, 1996

Television Society, Inc.

President Mikio Takagi (seal)

# YTH TRANSLATION Awards for Hitachi Super-TFT

### Official Commendation

The First Advanced Display of the Year '96
Display Module Section

Grand Prix

"Super-TFT Technology"
Capable of realizing the CRT comparative image quality"
Hitachi Co., Ltd.

You have developed the most superior technology and product of the past year which will make a great contribution to the development of the display industry.

By honoring your accomplishment, the award is presented here,

July 3, 1996

Sponsored by: Display and Imaging

Co-sponsored by: Lead Exhibition Japan, Ltd.

Science Communication International Co., Ltd.

Martin B. Gordon, President (seal)



# Information Society for Display

The Tooth Anniversary of the Braun Tube

I Snot

# Seminar & Exhibition 1997

Applications Seminars

Technical Sessions

And Panel

Advance Program

**Hynes Convention Center** oston, Massachusetts May 11.16 1907

The 25th Anniversary of the AMLCD

Internationa Symposium,

Four-Hour Short Courses

Display-Related Seminars

Applications Sessions

Poster Session

Exhibition

SID NEWS

At this year's Symposium, the Society is pleased to honor the callowing individuals for their important contributions to the display international Society for Information Diaptay Awards ardession and to the Society:

Carl Ferdhand Braun Prize Mr. hamv Washizuta

For outstanding contributions to the development of LCDs, in particular to the field of large-area LCDs.

The following awardees have been made Fellows of the Society:

Tev scientific contributions to the dissign and evaluation of LCDs, including novel methods for display modeling and almu-

Tor outstanding contributions to the CRT Industry, including the development of segmented lens exposure systems, highresolution data display tubes, and CRT projectors."

For ploneering contributions to the field of liquid crystals and inventive applications to displays.

For pioneering contributions to the understanding and deveat opment of LCDs, including the invention of the in-plane-switch.

Special Recognition Awards The following awardses will receive special recognition:

rofessor Atout Futada

Tror the discovery of anti-femelectric liquid crystals and con-intuitions to the understanding of liquid-crystal atructures and

You the development of improved outde cathodes, broovable CRT technologies, and advances in CRT reliability."

\*For pionooning contributions to the development of liquid-crystal meteriels for LCD applications, and for vision and leadership in the growth of this inclustry."

Mr. Georg Weber

\*For pionearing contributions to the development of liquid-crystal meterials for LCD applications, and for vision and leadwahto in the growth of this industry."

For confluctors to the development of tow-abenration elecfron guns and electron-beam simulation lechniques.

For important contributions to the development of a large. screen cotor flat-metrix CRT."

For entrepreneurable and vision in creating an important man-

At this year's Symposium, the Society is pleased to award the following individuals for their contributions to SID '96.

R. Maizbender, M. R. Meadows, Displaytech, Inc., Boulder, CO. D. Ward, Black Forest Engineering, Inc., Colorado Springs, CO "Ministure FLC/CMOS Color Sequential Display Systems" Best Contributed Paper Award M. A. Handschy, O. Benes, M. Chess, J. Curringhem,

Best Contributed Paper Award (Monorable Mention)
M. Monda, I. Yonetani, T. Ose, N. Arimoto,
Matsushite Electron Tube Development Center, Osata, Japan,
K. Shitmeda, Matsushita Electronics Research Laboratory,

Development of Yoke for Pure Flat' 17-in, CRT

Boot Student Paper Award X. Zhang, B. A. Wandell, Stanford University, Stanford,

"A Spetial Extension of CIELAB for Digital Color Image Reproduction\* Beat Student Paper Award (Nonorable Mention) M. H. Schuct, D. J. McKnight, K. M. Johnson, University of Colorado at Boulder, Boulder, Colorado

\*Automotive Meed-Up Display Using Liquid-Crystal-on-Silicon

Best Applications Paper Award

D. Costse, M. J. Goulding, S. Greenfield, J. M. W. Harmer,
S. A. Marden, O. L. Parri, Marck Ltd., Dorsel, U. K.
Trigh-Performance Wide-Benchricht Reflactive Cholesteric

Polarizers -

Best Poster Paper Award A. Worlbe, E. Nihel, Y. Kolbe, Koio University, Yokohama, Japan "Bright I.CO Backlight Using High-Scattering Optical-Transmission Polymer

Best Poster Paper Award (Honombhe Mentlon) N. Koma, R. Nishitawa, Senyo Electric Co., Lid., Gilu, Japan; K. Tarusal, Merck KGaA, Damastadt, Germeny

Development of a Simple Process to Fabricate High-Quality 207

day, May 14. There will be a dinner honoring all award recipients on Monday evening, May 12, in the independence Ballnoon of the Sheraton Boston Hotel. Tickets for the dinner are eveilable only through pre-registration, and will not be available on-site. (See Advance Registration Form in the centeriold.) The international awards will be presented at the SID Annual Business Mooding on Tuesday, May 13, and the SID '96 Best Paper Awards will be presented at the Annual SID Luncheon on Wednes

publications, please contact information Display editor Ken Werner at the monthly mapazine, Information Display, and the quarterly Jour nal of the SID. If you would like to submit articles to either or both The Society welcomes contributions to its two major publications 200/853-7089, or Journal editor Alan Sobet at 947/869-5807.

SID once again has plans to publish the SID '97 Symposium Digest electronically on the World Wide Web. The Digest will be directly viewable through commercially available internet browsers. The encing from subsequent electronically published materies on the Web. The Digest will be accessable through a link on the SUD papers contained in the Digest will be available for hypertext refer Electronic and CD-ROM Versions of SID '97 Digest

For entropreneurang and many in woman and many in the properties of the SID '96 and SID '97. Please check with the SID registration

information on Society activities, including local chapters and at Along with tachnical publications, the SID home page will have SID-sponsored conferences. A list of the sustaining members and when possible, finks to their possible home pages will also be available, in addition, a collection of links to other Web display

## **DEUTSCHE DEMOKRATISCHE REPUBLIK**



(12) Wirtschaftspatent

Erteilt gemäß § 17 Absatz 1 Patentgesetz

# PATENTSCHRIFT

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24. The pro-

# AMT FÜR ERFINDUNGS- UND PATENTWESEN

In der vom Anmelder eingereichten Fassung veröffentlicht

(54)	Verfahren zur Erzeugung eines Flüssigkristall-Bauelementes mit verdrillter Struktur					
(71) (72)	Akademie der Wissenschaften der DDR, 1086 Berlin, Otto-Nuschke-Straße 22/23, DD Hauck, Gerd, Dr. DiplPhys., DD; Komitov, Latschesar, DiplPhys., BG; Koswig, Hans-Dieter, Prof. Dr. Dipl. Phys., DD					
(21) (31)	WP G 02 F / 268 671 0 65240	(22)	24. 10. 84 26. 04. 84	(44) (33)	25.09.85 BG	

Verfahren zur Erzeugung eines Flüssigkristall-Bauelementes mit verdrillter Struktur

(57) Die Erfindung betrifft ein Verfahren zur Erzeugung von Flüssigkristall-Bauelementen für den Einsatz auf dem Gebiet der Elektronik und in Systemen zur Informationsdarstellung. Es ist die Aufgabe der Erfindung, ein Verfahren zur Erzeugung von Flüssigkristall-Bauelementen mit verdrillter Struktur anzugeben, die sich durch gute Reproduzierbarkeit und Homogenität über die gesamte Fläche auszeichnen. Erfindungsgemäß wird die Aufgabe dadurch gelöst, daß an eine Flüssigkristallschicht, die zwischen zwei Glasplatten angeordnet ist und eine positive dielektrische Anisotropie und eine anfängliche Deformation vom Verbiegungstyp aufweist, ein ungefähr parallel zu den Platten ausgerichtetes elektrisches Feld angelegt wird, dessen Stärke unter einem für den Freedericksz-Übergang notwendigen Wert liegt.

ISSN 0433-6461

6 Seiten

Verfahren zur Erzeugung eines Flüssigkristall-Bauelementes mit verdrillter Struktur

### Anwendungsgebiet der Erfindung

Die Erfindung betrifft die Erzeugung von Flüssigkristall-Bauelementen mit verdrillter Struktur, wie sie in der Elektronik und in Systemen zur Informationsdarstellung benötigt werden.

## Charakteristik der bekannten technischen Lösungen

Es ist, wie von G. Porte in J. Physique 37 (1976) 1245, 38 (1977) 509 und 39 (1978) 213 beschrieben, bekannt, Flüssigkristall-Bauelemente mit verdrillter Struktur zu erzeugen. Hiernach befindet sich zwischen zwei Glasplatten eine Flüssigkristallschicht, die unter dem Einfluß der Plattenoberflächen so deformiert wird, daß die Ebene ihrer Deformation ungefähr senkrecht zu den Glasplatten liegt und die Neigung der Flüssigkristallmoleküle nahe der einen Platte umgekehrt zu jener an der anderen ist. Um eine Verdrillung in eine 180°-Struktur der Flüssigkristallschicht herbeizuführen, muß die Neigung jener Moleküle, die sich in der Nähe der Glasplatten befinden, eine bestimmte, gegenüber der Normalen zur Platte gemessene kritische Größe überschreiter. Dies wird durch den gleichzeitigen Einfluß einer vorher auf die Platteninnenseiten aufgetragenen Schicht einer oberflächenaktiven Substanz und der beim Einfüllen entstehenden Flüssigkristallströmung auf die Orientierung der Flüssigkristallmoleküle erreicht.

Nachteilig ist, daß keine Reproduzierbarkeit gewährleistet werden kann und die so erzeugten Flüssigkristall-Bauelemente

mit verdrillter Struktur über die gesamte Fläche stark ausgeprägte Inhomogenitäten aufweisen.

Ziel der Erfindung

Ziel der Erfindung sind Flüssigkristall-Bauelemente mit verdrillter Struktur mit besseren Gebrauchseigenschaften.

Darlegung des Wesens der Erfindung

Die Aufgabe der Erfindung besteht darin, ein Verfahren zur Erzeugung von Flüssigkristall-Bauelementen mit verdrillter Struktur anzugeben, die sich durch gute Reproduzierbarkeit und Homogenität über die gesamte Fläche auszeichnen.

Diese Aufgabe wird dadurch gelöst, daß in bekannter Weise zwischen zwei Glasplatten eine Flüssigkristallschicht angeordnet ist, die unter dem Einfluß der Plattenoberflächen so
deformiert wird, daß die Ebene ihrer Deformation ungefähr
senkrecht zu den Glasplatten liegt und die Neigung der Flüssigkristallmoleküle nahe der einen Platte umgekehrt zu jener
an der anderen ist.

Erfindungsgemäß wird an die Flüssigkristallschicht mit positiver dielektrischer Anisotropie ( $\Delta\epsilon>0$ ) und einer anfänglichen Deformation vom Verbiegungstyp ein in Richtung zu den Glasplatten ungefähr parallel wirkendes elektrisches Feld angelegt, dessen Stärke E unter dem für einen Freedericksz-Übergang notwendigen Wert Eth liegt. Auf diese Weise ist es möglich, gut reproduzierbare und über die gesamte Fläche homogene Flüssigkristall-Bauelemente mit verdrillter Struktur zu erhalten.

## Ausführungsbeispiel

Nachstehend soll die Erfindung an einem Ausführungsbeispiel erläutert werden. Wie Fig. 1 und 2a zeigen, ist zwischen den beiden Glasplatten 1 und 2 eine Flüssigkristallschicht 3 mit positiver dielektrischer Anisotropie ( $\Delta \varepsilon > 0$ ) angeordnet. Unter dem Einfluß der Plattenoberflächen ist diese Schicht deformiert, wobei ihre Deformationsebene etwa senkrecht zu

den Glasplatten 1 und 2 liegt. Die Neigung der Flüssigkristallmoleküle nahe der einen Platte ist umgekehrt zu jener en der anderen und ihre Grientierung in der Schichtmitte ist ungefähr senkrecht zu den Glasplatten (Deformation vom Verbiegungstyp). Mittels der Elektroden 4, die in geeigneter Weise auf den Innenseiten der Platten angeordnet sind, wird gemäß Fig. 2b an die Flüssigkristallschicht ein parallel zu den Glasplatten gerichtetes elektrisches Feld angelegt. Ist dessen Feldstärke E geringer als jene  $(E_{\rm th})$ , die für den Freedericksz-Übergang notwendig ist, verändert sich die anfängliche Deformation der Schicht und geht von der Verbiegung in eine Verdrillung um  $180^{\circ}$  über.

Verfahren zur Erzeugung eines Flüssigkristall-Bauelementes mit verdrillter Struktur, bei dem sich zwischen zwei Glasplatten eine Flüssigkristallschicht befindet, die unter dem Einfluß der Plattenoberflächen so deformiert ist, daß die Deformationsebene etwa senkrecht zu den Glasplatten steht und die Neigung der Flüssigkristallmoleküle nahe der einen Platte umgekehrt zu jener an der anderen ist, gekennzeichnet dadurch, daß an die Flüssigkristallschicht mit positiver dielektrischer Anisotropie und einer anfänglichen Deformation vom Verbiegungstyp ein ungefähr parallel zu den Platten ausgerichtetes elektrisches Feld angelegt wird, dessen Stärke unter einem für den Freedericksz-Übergang notwendigen Wert liegt.

Hierzu 1 Blatt Zeichnungen

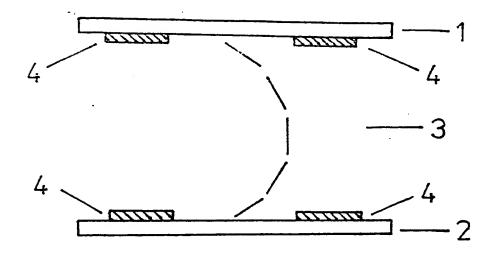


Fig.1

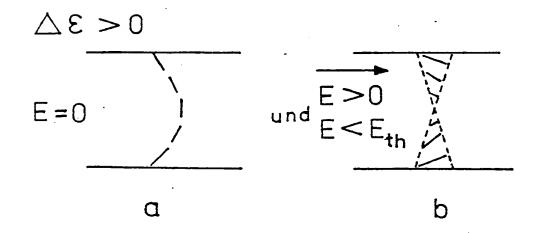


Fig. 2

# Process for producing a liquid-crystal component having a twisted structure

invention relates to a process producing liquid-crystal components for use in the area of electronics and in systems for information display. The object of the invention is to indicate a process producing liquid-crystal components having twisted structure which are distinguished by good reproducibility and homogeneity over the entire area. The object is achieved in accordance with the invention by subjecting a liquid-crystal layer which is arranged between two glass plates and has a positive dielectric anisotropy and an initial deformation of the bend type, to an electric field which is aligned approximately parallel to the plates and whose strength is below a value which is necessary for the Freedericksz transition.

Process for producing a liquid-crystal component having a twisted structure

Field of the invention

The invention relates to the production of liquid-crystal components having a twisted structure, as required in electronics and in systems for information display.

Characteristics of the technical solutions 10 is known, as described by G. Porte in Ιt J. Physique <u>37</u> (1976) 1245, <u>38</u> (1977) 509 and <u>39</u> (1978) 213, to produce liquid-crystal components having a twisted structure. According to this, a liquid-crystal layer is located between two glass plates and 15 deformed under the influence of the plate surfaces in such a way that the plane of its deformation approximately perpendicular to the glass plates and the tilt of the liquid-crystal molecules close to one plate is opposite to that at the other. In order to effect a 20 twist into a 180° structure of the liquid-crystal layer, the tilt of each molecule located close to the glass plates must exceed a certain critical value measured against the perpendicular to the plate. This is achieved by the simultaneous effect of a layer of a 25 surfactant applied in advance to the insides of the plates and the liquid-crystal flow, produced filling, toward alignment of the liquid-crystal molecules.

It is disadvantageous that reproducibility cannot be ensured, and the resultant liquid-crystal components having a twisted structure have markedly different degrees of inhomogeneity over the entire area.

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Aim of the invention

The aim of the invention are liquid-crystal components having a twisted structure and improved service properties.

Description of the essence of the invention

The object of the invention is to indicate a process for producing liquid-crystal components having a twisted structure which are distinguished by good reproducibility and homogeneity over the entire area.

This object is achieved by arranging, in a known manner, a liquid-crystal layer between two glass plates, which layer is deformed under the effect of the plate surfaces in such a way that the plane of its deformation is approximately perpendicular to the glass plates, and the tilt of the liquid-crystal molecules close to one plate is opposite to that at the other.

In accordance with the invention, an electric field acting in the direction approximately parallel to the glass plates with a strength E below the value  $E_{\rm th}$  necessary for a Freedericksz transition is applied to the liquid-crystal layer having positive dielectric anisotropy ( $\Delta\epsilon>0$ ) and an initial deformation of the bend type. In this way, it is possible to achieve highly reproducible liquid-crystal components having a twisted structure which are homogeneous over the entire area.

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### Illustrative embodiment

The invention is explained below with reference to an illustrative embodiment. As shown by Fig. 1 and 2a, a liquid-crystal layer 3 having positive dielectric anisotropy ( $\Delta \epsilon > 0$ ) is arranged between two glass plates 1 and 2. Under the influence of the plate surfaces, this layer is deformed, its deformation plane being approximately perpendicular to the glass plates 1 and 2. The tilt of the liquid-crystal molecules close to one plate is opposite to that at the other, and their alignment in the centre of the layer is approximately perpendicular to the glass plates (deformation of the bend type). By means of the electrodes 4, which are arranged in a suitable manner on the insides of the

plates, an electric field aligned parallel to the glass plates is applied to the liquid-crystal layer as shown in Fig. 2b. If its field strength E is lower than that  $(E_{th})$  necessary for the Freedericksz transition, the initial deformation of the layer changes and is converted from bend into a twist of 180°.

Claim

Process for producing a liquid-crystal component having a twisted structure, in which a liquid-crystal layer is located between two glass plates and is deformed under the influence of the plate surfaces in such a way that the plane of deformation is approximately perpendicular to the glass plates, and the tilt of the liquid-crystal molecules close to one plate is opposite to that at the other, characterized in that an electric field which is aligned approximately parallel to the plates and whose strength is below a value which is necessary for the Freedericksz transition is applied to the liquid-crystal layer having positive dielectric anisotropy and an initial deformation of the bend type.

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In addition 1 sheet of drawings

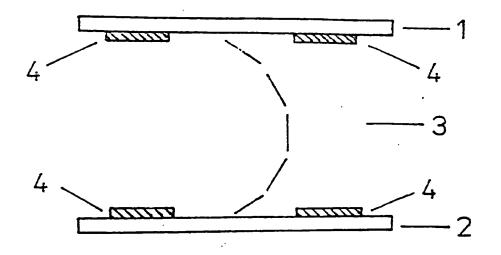


Fig. 1

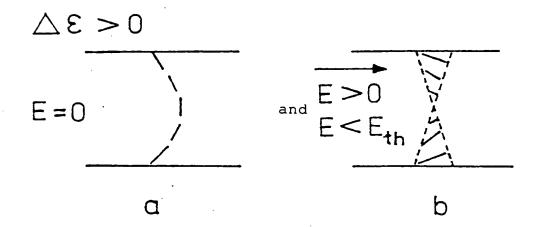


Fig. 2

# Process for producing a liquid-crystal component having a twisted structure

to a process invention relates producing liquid-crystal components for use in the area of electronics and in systems for information display. The object of the invention is to produce liquidcrystal components having a twisted structure which are distinguished by good reproducibility and homogeneity over the entire area. The object is achieved accordance with the invention by subjecting a liquidcrystal layer which is arranged between two glass plates and has a positive dielectric anisotropy and an initial deformation of the splay type, to an electric field which is aligned approximately parallel to the plates and whose strength is above a value which is necessary for the Freedericksz transition.

Process for producing a liquid-crystal component having a twisted structure

Field of the invention

The invention relates to the production of liquid-crystal components having a twisted structure, as required in electronics and in systems for information display.

Characteristics of the technical solutions 10 It is known, as described by G. Porte J. Physique <u>37</u> (1976) 1245, <u>38</u> (1977) 509 and <u>39</u> (1978) 213, to produce liquid-crystal components having a twisted structure. According to this, a liquid-crystal layer is located between two glass plates and 15 deformed under the influence of the plate surfaces in such a way that the plane of its deformation approximately perpendicular to the glass plates and the tilt of the liquid-crystal molecules close to one plate is opposite to that at the other. In order to effect a 20 twist into a 180° structure of the liquid-crystal layer, the tilt of each molecule located close to the glass plates must exceed a certain critical value measured against the perpendicular to the plate. This is achieved by the simultaneous effect of a layer of a 25 surfactant applied in advance to the insides of the plates and the liquid-crystal flow, produced filling, toward alignment of the liquid-crystal molecules.

It is disadvantageous that reproducibility cannot be ensured, and the resultant liquid-crystal components having a twisted structure have markedly
different degrees of inhomogeneity over the entire
area.

Aim of the invention

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The aim of the invention are liquid-crystal components having a twisted structure and improved service properties.

Description of the essence of the invention

The object of the invention is to indicate a process for producing liquid-crystal components having a twisted structure which are distinguished by good reproducibility and homogeneity over the entire area.

This object is achieved by arranging, in a known manner, a liquid-crystal layer between two glass plates, which layer is deformed under the influence of the plate surfaces in such a way that the plane of its deformation is approximately [lacuna] to the glass plates, and the tilt of the liquid-crystal molecules close to one plate is opposite to that at the other.

In accordance with the invention, an electric field acting in the direction approximately parallel to the glass plates with a strength E above the value  $E_{\rm th}$  necessary for a Freedericksz transition is applied to the liquid-crystal layer having negative dielectric anisotropy ( $\Delta\epsilon<0$ ) and an initial deformation of the splay type. In this way, it is possible to achieve highly reproducible liquid-crystal components having a twisted structure which are homogeneous over the entire area.

#### Illustrative embodiment

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The invention is explained below with reference to an illustrative embodiment. As shown by Fig. 1 and 2a, a liquid-crystal layer 3 having negative dielectric anisotropy ( $\Delta\epsilon<0$ ) is arranged between two glass plates 1 and 2. Under the influence of the plate surfaces, this layer is deformed, its deformation plane being approximately perpendicular to the glass plates 1 and 2. The tilt of the liquid-crystal molecules close to one plate is opposite to that at the other, and their alignment in the centre of the layer is approximately parallel to the glass plates (deformation of the splay type). By means of the electrodes 4, which are arranged in a suitable manner on the insides of the plates, an electric field aligned parallel to the glass plates is applied to the liquid-crystal layer. Ιf its field strength E is greater than that of  $E_{th}$ , this deformation of the splay type is converted into the bend type (Fig. 2b), where the alignment of the molecules close to the glass plates is retained, but in the centre of the layer becomes virtually perpendicular to the plates. At a field strength of E <  $E_{th}$  or if the field disappears (E = 0), the deformation of the bend type relaxes to give a twist into a 180° structure of the liquid-crystal layer (Fig. 2c).

Claim

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Process for producing a liquid-crystal component having a twisted structure, in which a liquid-crystal layer is located between two glass plates and is deformed under the influence of the plate surfaces in such a way that the plane of deformation is approximately perpendicular to the glass plates, and the tilt of the liquid-crystal molecules close to one plate is opposite to that at the other, characterized in that an electric field which is aligned approximately parallel to the plates and whose strength is above a value which is necessary for the Freedericksz transition is applied to the liquid-crystal layer having negative dielectric anisotropy and an initial deformation of the splay type.

In addition 1 sheet of drawings

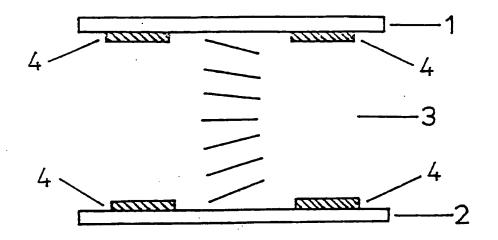


Fig.1

$$\triangle E < 0$$

$$E = 0$$

$$E \ge E_{th}$$

$$E = 0$$

$$C$$

Fig. 2

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